Toner Water (eco) Solvent UVgel / UV cur. Latex

Coated Papers

IJM633 Standard Paper Blue Back 115 g/m²

Description	Matt coated, wet strength, outdoor, blue back billboard paper for UV curable, latex and solvent printing.											
Physical Properties	Weight		115 g/m ²	2 [SO 536	Thi	ckness	120	Dμm	ISO 534		
	All values listed are target values											
Applications/	Billboard applications						White matt coated print surface					
features	Indoor/outdoor posters						Excellent pasting properties Good wet strength and dimensional stability Excellent opacity in wet and dry conditions					
Available	3"core		1067	1372	1524							
Widths (mm)	Refer for our current offering to www.canon-europe.com/mediaguide											
Print Conditions	Higher humidity and/or temperature can affect the product performance. Always store the media in a complace and repack opened rolls when not in use. Allow material to adjust to room conditions for 24 hour before printing. Best results are obtained between 15-25°C and 30-65% RH.											
Conditions		No Material Safety Data Sheet required. Paper waste is suitable for recycling in most countries. Please refer to local paper recycle station.										
Environment,		-		•		aste is su	litable for re	ecycling li	THOSE	countries.		
Environment, Health & Safety Lamination	Please refer	-		cycle sta	l: pressure sen	sitive		ecycling ii		countries.		
Environment, Health & Safety	Please refer	r to local	paper rec	cycle sta Cold War	ition.	sitive :ed: 85°C -	· 95°C	ecycling II	Timose (countries.		
Environment, Health & Safety Lamination	Please refer	r to local Varm	Hot no	cycle sta Cold War Hot:	l: pressure sen m: heat activa heat activated	sitive :ed: 85°C - I: 105°C -13	95°C				out any	



Processing Guidelines

Printing guidelines

It is recommended to handle the media with cotton gloves. Make sure that the media comes not into contact with grease, oil, silicon, and dirt to avoid printing defects.

It is recommended to calibrate the printer before printing and to make a test print.

Ink restrictions and heater settings have to be set for specific printer ink combinations to obtain the best results. The temperature for preheating or drying the media should be limited as overheating can impair the flatness of the paper.

Canon media profiles include recommended settings for ink restrictions and printer parameters. Depending on fluctuations in environment, printer, ink, media and applications, printer parameters may have to be adjusted slightly, in order to obtain the best results.

For high-speed production printing, using an external drying unit is recommended.

Application guidelines

This paper can be pasted as a billboard paper. The most important criteria is the right preparation of the billboard poster. After wetting the wet paper should be put air tight into a plastic bag (or into a box). It is important that IJM633 prints have the possibility to soak through completely before pasting.

We recommend to keep the IJM633 Paper wet for at least eight hours. Longer periods of time don't have any negative impact on the paper. The user is responsible for appropriate microbiological precautions.

Many standard pastes can be used, Henkel UST 2500N Zellura adhesive has been tested. Overlapping should be carried out with enough glue on the overlapped printed part. It is advisable to protect the edges and corners if the billboard hoarding is regularly cleaned. Water resistant wood glue can be added for better adhesive strength. Additives like antifreeze (e.g. glycols) will have a negative effect on the final pasted image.

The "wet" pasting method is not recommended for prints with UVgel/UV inks. Use the dry pasting method instead: apply the glue on the back of a dry print and on the billboard. Wait for a few minutes and then apply the print billboard. Applying glue on the front of the poster is not recommended, as this may result in damage to the print. Starch-based glues can be used. Some well-known glues in this category are: Henkel Zellura and

Avebe Solvicol.

In the event that the paper is exposed to severe climatic conditions, or if it needs to be used for a longer period (> 3 months) of time, lamination is recommended.

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